



**FOUR SEASONS  
HOTEL AND RESIDENCES**

*Denver*

A DEVELOPMENT BY 1111 TOWER LLC

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**FOUR SEASONS PRIVATE RESIDENCES DENVER  
SELLS SECOND PENTHOUSE SUITE**

*Four Seasons Penthouses Sell at Record Breaking Prices  
Attracting Nearly \$18 Million in Total*

**Denver, CO — October 15, 2007** – 1111 Tower LLC today announced it has now sold both of its penthouse suites in Four Seasons Private Residences Denver. Just last month a \$10 million penthouse sold, and now the \$7.9 million city-view penthouse has sold. The 5,600-square-foot, two-level city-view suite has three bedrooms, a den, loft and two balconies. The balconies total nearly 760 square feet, overlooking the incredible views of the Denver skyline. This purchase, combined with the sale of the \$10 million front-range view penthouse, accounts for record-breaking prices for a pair of penthouse condos sold in downtown Denver.

The grandeur of Four Seasons is soon to come alive in the theater district of downtown Denver. Owners of a Four Seasons Private Residence Denver will have a view out their window that is displayed on coffee table books everywhere; an island in their kitchen that is a paradise of its own; Four Seasons service that isn't just for vacations anymore; and a neighborhood where the boys playing ball are the Colorado Rockies.

Construction of Four Seasons Denver began on September 24, 2007 with a groundbreaking ceremony featuring Mayor John Hickenlooper, who said the project “reinforces the Mile High City’s stature as the business, social and cultural center of the Rocky Mountain West.” Construction work is well underway at the site and the project is scheduled for completion by early 2010.

“Although Four Seasons Denver won’t open its doors for a couple more years, the demand and excitement is palpable right now; people realize this is a unique opportunity,” said Jeff Selby with 1111 Tower LLC and developer of Four Seasons

Denver. “Downtown Denver has a luxury-living void, which this project fills. The countdown is on for when people can move into their Four Seasons Private Residence and enjoy Four Seasons amenities.”

Owners of a Four Seasons Private Residence Denver will live in luxurious accommodations that are truly unique for the Mile High City. Owners will enjoy oversized balconies, fireplaces, exquisite finishes and spacious bathrooms with deep soaking tubs. The floor plans range from one-bedroom pieds-a-terre that start around 1,000 square feet to the now sold-out two-level penthouse suites with up to 6,100 square feet of livable space.

“Private Residence owners will get to enjoy some of the best views in the city and a perfect location in downtown Denver,” said Michael Minchin, Director of Residential Marketing, Four Seasons Hotels and Resorts. “Four Seasons is known around the world for its unparalleled service, and when you live in a Four Seasons you get to enjoy that service everyday.”

Four Seasons Hotel and Private Residences Denver will soar 45 stories high at the corner of 14<sup>th</sup> Street and Arapahoe Street, with 240 hotel rooms and 102 Private Residences. Situated in an ideal location, homeowners will be an elevator ride away from The Denver Center for the Performing Arts and all the other amenities located in the heart of the 14<sup>th</sup> Street Denver Theatre District.

Those interested in learning more about Four Seasons Private Residences can make an appointment to visit the Presentation Center at 1080 14<sup>th</sup> Street in downtown Denver by calling 720-946-3939 or 888-877-4081 or by visiting [www.towerprivateresidences.com](http://www.towerprivateresidences.com).

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